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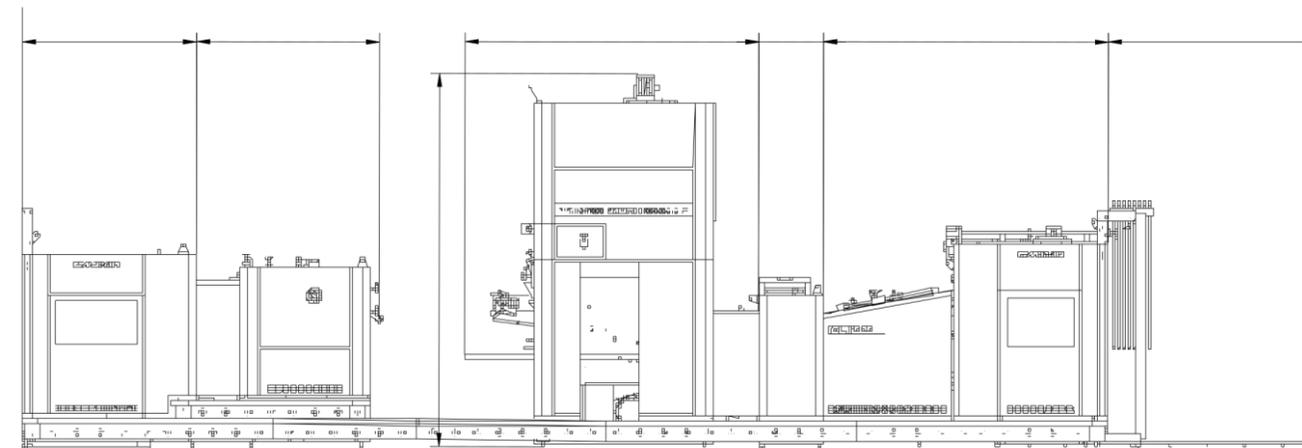
## FULLY AUTOMATED WATER BASED LAMINATION MACHINE



# GL-1080×900/1300/1450



## Floor Plan



## Key Point

- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

## Technical parameter GL-1300×1450/1650

Model	GL-1080 × 900	GL-1080 × 1300	GL-1080 × 1450
Max Sheet Size	1080×900 mm	1080 × 1300 mm	1080 × 1450 mm
Min Sheet Size	300 × 260 mm	300 × 300 mm	390 × 440 mm
Lamination Speed	0-100 m/min	0-100 m/min	0-100 m/min
Separation Speed	-	-	-
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	60 kw	60 kw	60 kw
Weight	8000 kg	8500 kg	9500 kg
Dimensions	8600 × 2550 × 3150mm	10330 × 2550 × 3150mm	10740 × 2550 × 3150mm
Pre-stacker	1700 mm	1920 mm	1920 mm

# GL-1300×1450/1650



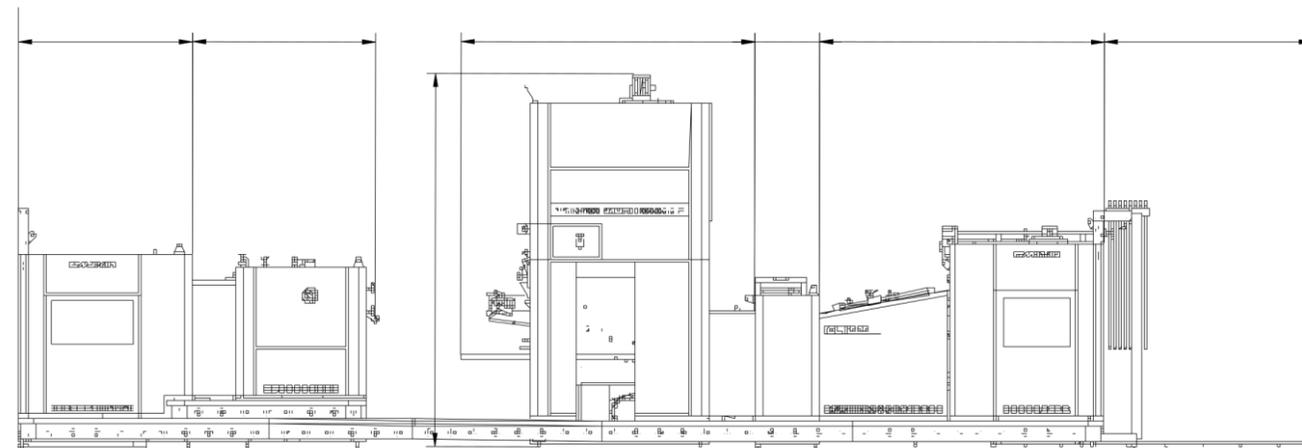
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- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

## Technical parameter GL-1300×1450/1650

Model	GL-1300 1450	GL-1300 1650
Max/Max Sheet Size	1300 1450 mm	1300 1650 mm
Sheet Size	390 440 mm	390 440 mm
Lamination Speed	0-100 m/min	0-100 m/min
Separation Speed	-	-
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	65kw	60kw
Weight	12500 kg	13300 kg
Dimensions	9760 2660 X 31 50mm	10450 X 2660 X 31 50mm
Pre-stacker	3300 mm	3620 mm

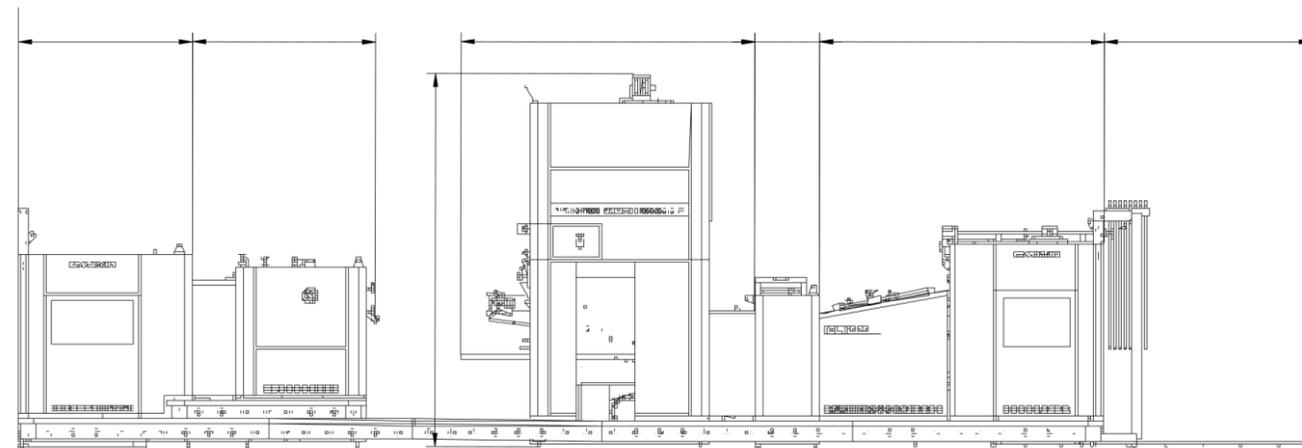
## Floor Plan



# GL-1450×1450/1650



## Floor Plan



## Key Point

- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

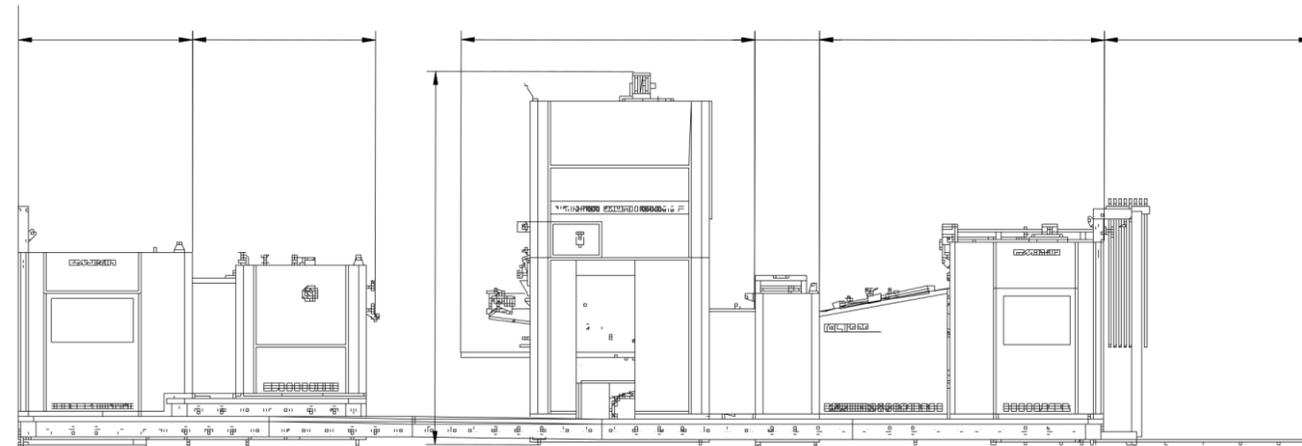
## Technical parameter

Model	GL-1450 X 1450	GL-1450 1650
Max. Sheet Size	1450 x1450 mm	1450 1650 mm
Min. Sheet Size	390 x 440 mm	390 440 mm
Lamination Speed	0-100 m/min	0-100 m/min
the Separation Speed	-	-
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	70kw	70kw
Weight	13500 kg	14500 kg
Dimensions	9700 2810 X 31 50mm	10500 2810 31 50mm
Pre-stacker	3200 mm	3620 mm

# GL-1650×1650/1850



## Floor Plan



## Key Point

- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

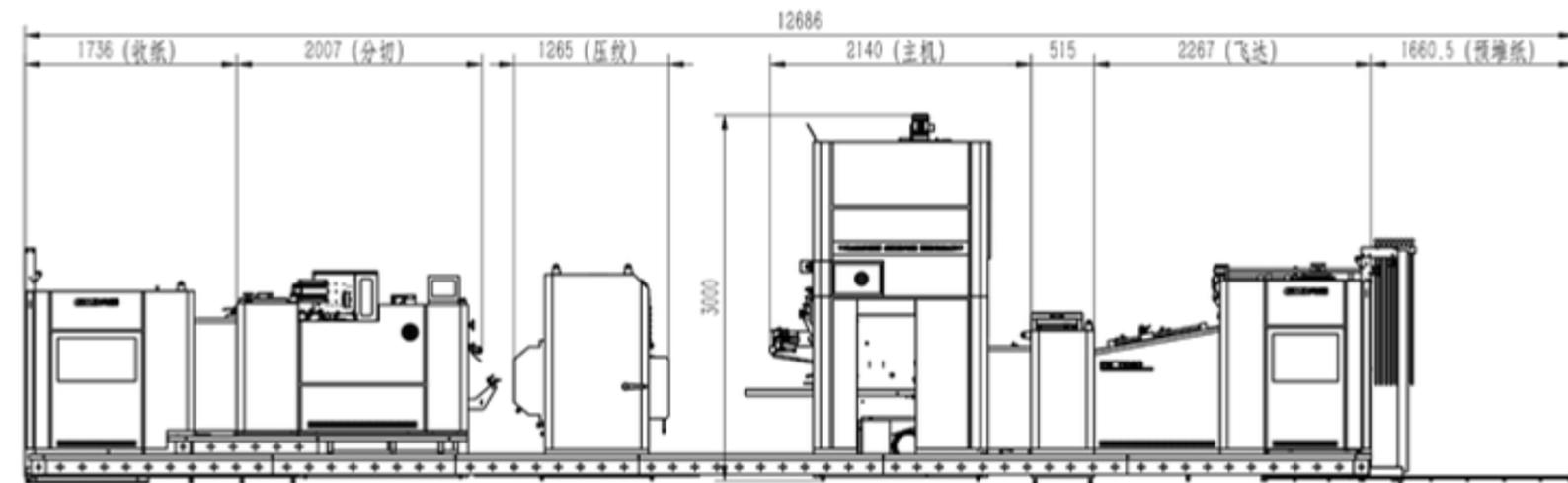
## Technical parameter

Model	GL-1650 × 1650	GL-1650 × 1850
Max. Sheet Size	1650 × 1650 mm	1650×1850 mm
Min. Sheet Size	450 x 450 mm	450 x 450 mm
Lamination Speed	0-100 m/min	0-100 m/min
Separation Speed	0-80m/min	0-80m/min
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	76kw	76kw
Weight	14500 kg	14500 kg
Dimensions	10500 × 3010 × 3150mm	11100×3010 ×3150mm
Pre-stacker	3620 mm	3620 mm

# GL-1080+Y4D+L | GL-1080+T | GLT-1080



Floor Plan



## Key Point

- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

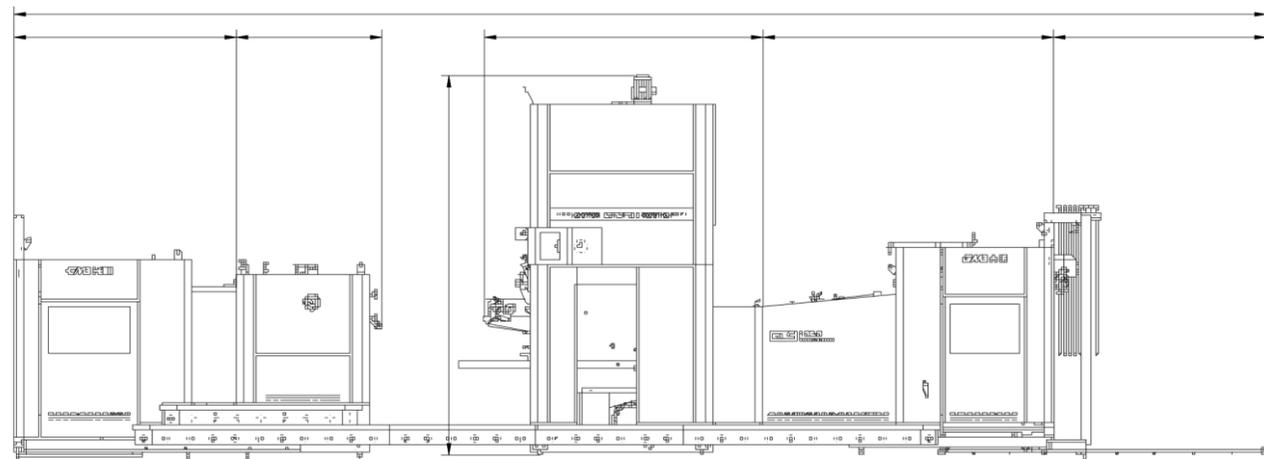
## Technical parameter

Model	GL-1080+Y4D+L	GL-1080+T	GLT-1080
Max. Sheet Size	1080 x 900 mm	1080 x 900 mm	1080 x 900 mm
Min. Sheet Size	300 x 260 mm	300 x 260mm	300 x 260mm
Lamination Speed	0-100 m/min	0-100 m/min	0-100 m/min
Separation Speed	0-80m/min	0-80m/min	0-80m/min
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	80 kw	70 kw	75 kw
Weight	12110 kg	10500 kg	10500 kg
Dimensions	11100 × 2550 × 3150mm	9100 × 2550 × 3150mm	9100 × 2550 × 3150mm
Pre-stacker	1660 mm	1660 mm	1660 mm

# GLS-1080×900/1300/1450



Floor Plan



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- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

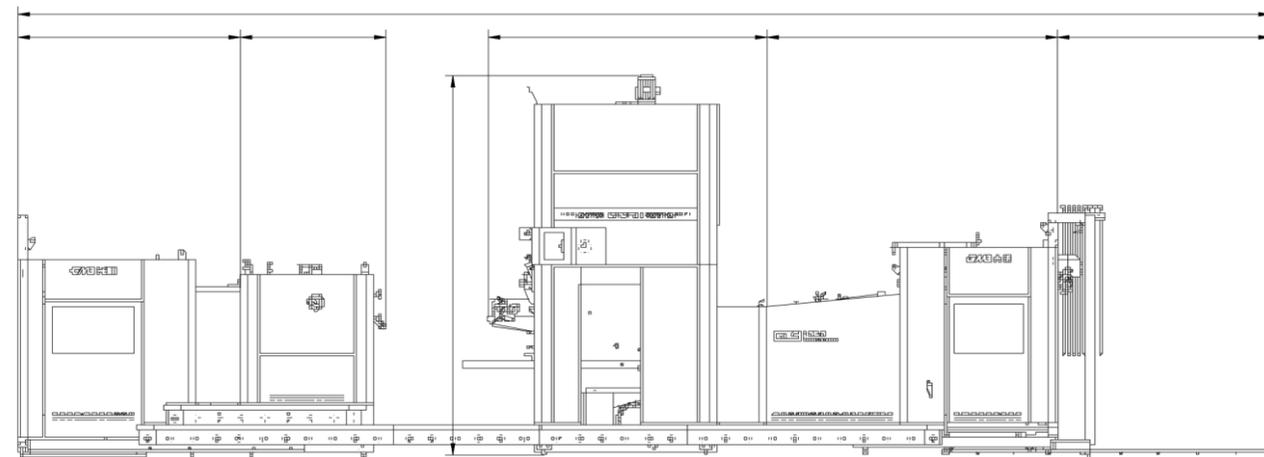
## Technical parameter

Model	GLS-1080 × 900	GLS-1080 × 1300	GLS-1080 × 1450
Max. Sheet Size	1080 x 900 mm	1080 × 1300 mm	1080 × 1450mm
Min. Sheet Size	300 x 260mm	300 x 300mm	390 x 420mm
Lamination Speed	0-100 m/min	0-100 m/min	0-100 m/min
Separation Speed	-	-	-
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	55 kw	55 kw	55 kw
Weight	7000 kg	7500 kg	7800 kg
Dimensions	8040 × 2550 × 3150mm	8900 × 2550 × 3150mm	9380 × 2550 × 3150mm
Pre-stacker	1660 mm	1920 mm	1920 mm

# GLS-1300×1450/1650



Floor Plan



## Key Point

- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

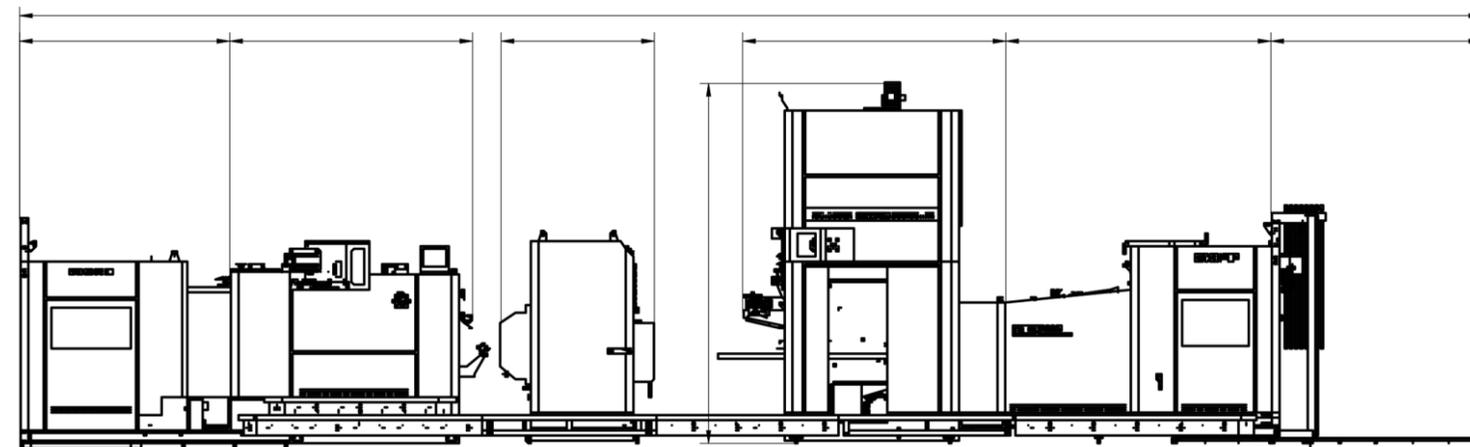
## Technical parameter

Model	GLS-1300 × 1450	GLS-1300 × 1650
Max. Sheet Size	1300 × 1450mm	1300 × 1650mm
Min. Sheet Size	390 × 440mm	390 × 440mm
Lamination Speed	0-100 m/min	0-100 m/min
Separation Speed	-	-
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	60 kw	60 kw
Weight	10000kg	10500kg
Dimensions	9400 × 2620 × 3150mm	9980 × 2620 × 3150mm
Pre-stacker	3200 mm	3620 mm

# GLS-1300×1450/1650



Floor Plan



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- Suitable for both water-based and thermal film lamination.
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- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

## Technical parameter

Model	GLS-1080+Y4D	GLS-1080+L	GLS-1080+T
Max. Sheet Size	1080 × 900 mm	1080 × 900 mm	1080 × 300 mm
Min. Sheet Size	300 × 260 mm	300 × 260 mm	300× 300 mm
Lamination Speed	0-100 m/min	0-100 m/min	0-100 m/min
Separation Speed	-	0-80M/MIN	0-80M/MIN
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	75 kw	58 kw	65 kw
Weight	9000 kg	8300 kg	8500 kg
Dimensions	9590 × 2550 × 3150mm	9200 × 2550 × 3150mm	9400 × 2550 × 3150mm
Pre-stacker	1660 mm	1660 mm	1660 mm

# GGL-1080/1300/1450

## Key Point

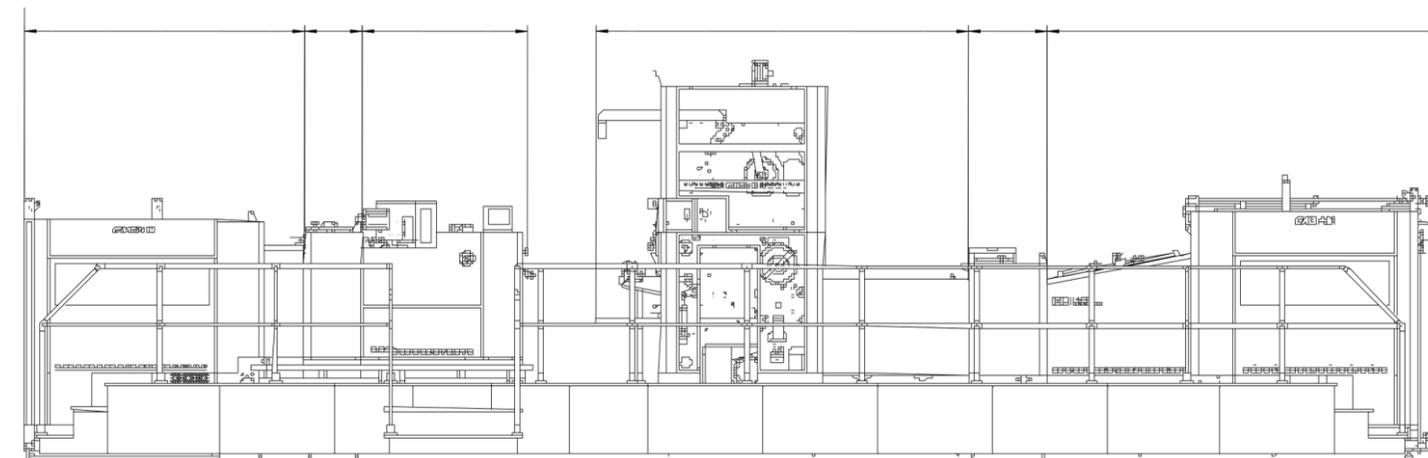
- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C;
- Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting.
- Glueing assemble with teflon treatment, easier to be cleaned.

## Technical parameter

Model	GGL-1080	GGL-1300	GGL-1450
Max. Sheet Size	1080 × 900 mm	1300×1650 mm	1450 × 1650 mm
Min. Sheet Size	300 x 260 mm	390 x 440 mm	490 x 440 mm
Lamination Speed	0-100 m/min	0-100 m/min	0-100 m/min
Separation Speed	-	-	-
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	65 kw	68 kw	70 kw
Weight	9000 kg	14000 kg	15500 kg
Dimensions	8600 × 2550 × 3600mm	10450 × 2660 × 3600mm	10500x2810 × 3600mm
Pre-stacker	1700 mm	3620 mm	3620 mm



## Floor Plan



# GLG-1080/1300/1450



## Key Point

- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide.
- Thermal electrical powder removal system: improve paper film bondness. -Large diameter laminating rollers+drying roller.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1$  °C; Hot wind drying system for fast adhesive drying.
- Pneumatic sheeter+rotary knife: up to 100m/min, high-efficient and stable. -Automatic feeding, sheeting, non-stop stacking & sheets counting. Glueing assemble with teflon treatment, easier to be cleaned.

## Technical parameter

Model	GLG-1080	GLG-1300	GLG-1450
Max. Sheet Size	1080 mm	1300 mm	1450 mm
Min. Sheet Size	-	-	-
Lamination Speed	0-100 m/min	0-100 m/min	0-100 m/min
Separation Speed	-	-	-
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	72 kw	82 kw	85 kw
Weight	9000 kg	9500 kg	10000 kg
Dimensions	6500 × 2850 × 3250mm	6500 × 3000 × 3250mm	6500 × 3150 × 3250mm

# GLK-1080×900



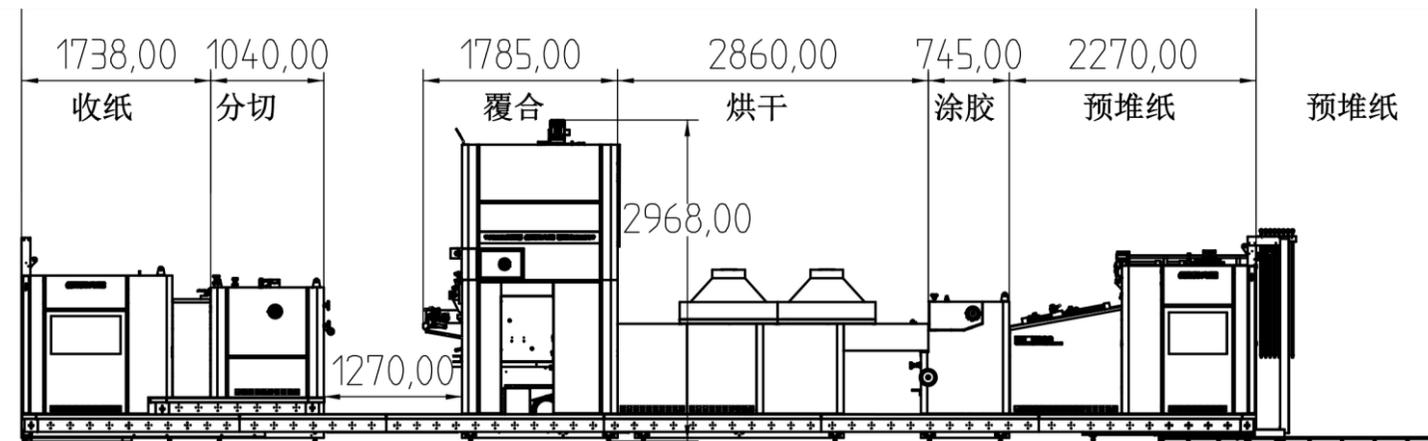
## Key Point

- Suitable for both water-based and thermal film lamination.
- Separate door design: safer operation, easier maintenance and simpler use.
- Electric shaftless feed head+ electric left pile guide: greater freedom of workforce.
- Large diameter laminating rollers+drying roller: Better lamination effect and film fastness.
- Electromagnetic heater: fast temperature rise, accurate control with a tolerance of  $\pm 1^\circ \text{C}$ .
- Hot wind drying system: electromagnetic heating and circulation system for fast drying.
- Pneumatic sheeter+rotary knife: Optional mechanical sheeter.
- Automatic feeding, sheeting, non-stop stacking, and sheets counting; Individual operation to save labour costs.
- teflon Glueing assemble for easier cleaning.

## Technical parameter

Model	GLK-1080 × 900	GLK-1080 × 1300	GLK-1080 × 1450
Max Sheet Size	1080 x 900 mm	1080 × 1300 mm	1080 × 11450 mm
Min Sheet Size	300 x 300 mm	300 x 300 mm	300 × 390 mm
Sheet Thickness	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>	100-500 g/m <sup>2</sup>
Gross Power	90 kw	90 kw	90 kw
Weight	9500 kg	9800 kg	10000 kg
Dimensions	11353 × 2550 × 3150mm	12200 × 2550 × 3150mm	12650 × 2550 × 3150mm
Pre-stacker	1660 mm	2060 mm	2210 mm

## Floor Plan



## LK106EMT Automatic Foil Stamping and Die Cutting Machine with Stripping



1. Automatic pressure adjustment system by servo motor, higher precision and more convenient
2. Automatic decreasing pressure if no paper, extend mould service life
3. Non-stop sampling function, improve work efficiency
4. Remote information monitoring function, automatic foiling optimization function
5. Stamping data storage function

Model	LK106EMT	Technical parameter	
Max. sheet size(mm)	1060×760mm	Max. stamping speed(s/h)	8000s/h
Min. sheet size(mm)	400×340mm	Foil feeding shaft	5 (3 in longitudinal, 2 in transversal)
Max. die cutting size(mm)	1060×746mm	Zones individually heated	12 (max to 200°C)
Max. stamping size(mm)	1060×746mm	Max. delivery pile height	1300mm
Gripper Margin(mm)	8-17mm	Max. feeding pile height	1400mm
Paper range	80-2000g/m <sup>2</sup> (cardboard)	Main motor power(KW)	15kw
	0.1-2mm(cardboard)	Power rating(KW)	65kw
	≤4mm(corrugated)	Machine weight(kg)	26000kg
Max. working pressure	350T	Overall machine dimensions(mm)	7400*5820*2800mm
Max. working speed(s/h)	6500s/h	Air requirements	0.6Mpa, >0.37m <sup>3</sup> /min

# LK 80MF Automatic Die-Cutting Machine with Stripping



## Technical parameter

- \*Easy to deal with mass production continuously.**
- \*Quick-lock version frame device, shorten the debugging time by 50%.**
- \*With center alignment function from conveying to die cutting.**
- \*Automatic pressure adjustment system by servo motor, higher precision and more convenient.**
- \*Non-stop sampling function, improve work efficiency.**

Technical Data		LK80MF
Suitable Material	Cardboard	90-2000 g/m <sup>2</sup>
	Corrugated	≤4mm
	Plastic Sheet	Acoordingly
Sheet Size	Max. sheet size	800 X 620 mm
	Min. sheet size	360 X 290 mm
	Max. die cutting size	790 X 610 mm
	Inner Chase size	880 X 628 mm
Capabilities	Max. die cutting speed	7500 s/h
	Max. working pressure	200 t
	Working accuracy	± 0.1 mm
Pile Height	Max. feeding height	1470 mm
	Max. delivery height	1250 mm
Power Supply	Main motor power rate	7.5 kW
	Total power rate	14 kW
	Air supply	0.6 Mpa, 0.37 M3/min
Machine Dimension	Length	5400 mm
	Width	3850 mm
	Height	2120 mm
	Weight	14 t

# LK 60MT Automatic Foil Stamping And Die Cutting Machine



- \*Easy to deal with mass production continuously.
- \*Quick-lock version frame device, shorten the debugging time by 50%.
- \*With center alignment function from conveying to die cutting.
- \*Automatic pressure adjustment system by servo motor, higher precision and more convenient.
- \*Non-stop sampling function, improve work efficiency.

Technical Data	Technical parameter	LK60MT			
Suitable Material	Cardboard	90-2000 g/m <sup>2</sup>	Foil Stamping	Adjustable temperature	20 - 200 °C
	Corrugated	≤4mm		Heatable zones	6
	Plastic Sheet	Acoordingly		Foil shafts	2L (2T option)
Sheet Size	Max. sheet size	600 X 450 mm	Pile Height	Max. foil diameter	220 mm
	Min. sheet size	290 X 210 mm		Max. feeding height	1150 mm
Sheet Size	Max. die cutting size	595 X 430 mm	Power Supply	Max. delivery height	950 mm
	Max. foil stamping size	595 X 430 mm		Main motor power rate	7.5 kW
	Max. embossing size	595 X 430 mm		Heating plates power rate	2 kW each zone
	Chase size	630 X450 mm		Total power rate	24 kW
Capabilities	Max. die cutting speed	7000 s/h	Machine Dimension	Air supply	0.6 Mpa, 0.37 M3/min
	Max. foil stamping speed	6500 s/h		Length	3690 mm
	Max. working pressure	200 t		Width	1560 mm
	Working accuracy	± 0.1 mm		Height	2100 mm
				Weight	7.5 t

## LK 106MT-B automatic foil stamping and die-cutting machine



- **Imported Non-stop High-Speed Feeder**
- **Feeder anti-collision protection**
- **“SMART” - One button start function, feeder is automatically in position (optional)**
- **Synchronous belt drive to ensure the accuracy of paper feeding**
- **Left and right movement function of pile tray**
- **Adjustable paper feeding side blowers**
- **Pre-stacking paper function, non-stop paper feeding function**

Technical parameter					
<b>Technical Data</b>		<b>LK106MT-B</b>		Adjustable temperature	20 - 200 °C
Suitable Material	Cardboard	80-2000 g/m <sup>2</sup>	Foil Stamping	Heatable zones	12
	Corrugated	≤4mm		Foil shafts	3 L, 2 T
	Plastic Sheet	Acoordingly		Max. foil diameter	220 mm
Sheet Size	Max. sheet size	1060 X 760 mm	Pile Height	Max. feeding height	1400 (1700) mm
	Min. sheet size	400 X 350 mm		Max. delivery height	1100 (1400) mm
	Max. die cutting size	1060 X 746 mm	Power Supply	Main motor power rate	15 kW
	Max. foil stamping size	1060 X 746 mm		Heating plates power rate	2 kW each zone
	Max. embossing size	1060 X 746 mm		Total power rate	54 kW
Capabilities	Max. die cutting speed	7800 s/h	Machine Dimension	Length	7480 (8680) mm
	Max. foil stamping speed	7200 s/h		Width	4152 mm
	Max. working pressure	350 t		Height	2430 (2730) mm
	Working accuracy	± 0.1 mm		Weight	22 t
				Air supply	0.6 Mpa, 0.37 M3/min

## LK 106MF-B automatic die-cutting machine with stripping



- **Non-stop High-Speed Feeder**
- **Feeder anti-collision protection**
- **“SMART” - One button start function, feeder is automatically in position (optional)**
- **Synchronous belt drive to ensure the accuracy of paper feeding**
- **Left and right movement function of pile tray**
- **Adjustable paper feeding side blowers**
- **Pre-stacking paper function, non-stop paper feeding function**

### Technical parameter

Technical Data		LK106MF-B			
Suitable Material	Cardboard	80-2000 g/m <sup>2</sup>	Pile Height	Max. feeding height	1400 (1700) mm
	Corrugated	≤4mm		Max. delivery height	1100 (1400) mm
	Plastic Sheet	Accordingly	Power Supply	Main motor power rate	15 kW
Sheet Size	Max. sheet size	1060 X 760 mm		Total power rate	20 kW
	Min. sheet size	400 X 350 mm	Air supply	0.6 MPa, 0.37 M3/min	
	Max. die cutting size	1060 X 746 mm	Machine Dimension	Length	7480 (8680) mm
	Inner Chase size	1080 X 770 mm		Width	4152 mm
Capabilities	Max. die cutting speed	7500 s/h		Height	2345 (2645) mm
	Max. working pressure	350 t	Weight	22 t	
	Working accuracy	± 0.075 mm			

# TC-760Q/1100Q/1250Q/1500Q

## Automatic Servo Windows Patching Machine



- **Non-stop High-Speed Feeder**
- **Feeder anti-collision protection**
- **“SMART” - One button start function, feeder is automatically in position (optional)**
- **Synchronous belt drive to ensure the accuracy of paper feeding**
- **Left and right movement function of pile tray**
- **Adjustable paper feeding side blowers**
- **Pre-stacking paper function, non-stop paper feeding function**

### Technical parameter

Model	TC-760Q	TC-1100Q	TC-1250QC	TC-1500Q
Max. sheet size (mm)	760*850	1100*850	1250*850	1500x 8500mm
Min. sheet size (mm)	150*100	150*100	150*100	100x150mm
Max. Film size (mm)	470*420	470*470	470*470	550x470mm
Min. Film size (mm)	80*30	80*30	35x80	35x80
Film Sheet Thickness (mm)	0.03-0.3mm	0.03-0.3mm	0.03-0.3mm	0.03-0.3mm
Flat Max. Working Speed	30000+ s/h (Depend on different product size)			
V Cutting Max. Working Speed	15000+ s/h (Corner cutting&creasing jobs)			
Cardboard	150-1500g/m <sup>2</sup>	150-1500g/m <sup>2</sup>	150-1500g/m <sup>2</sup>	150-1500g/m <sup>2</sup>
Corrugated paper	≤5mm	≤5mm	≤5mm	≤5mm
Total Power	15KW	16KW	16KW	17KW
Tower Weight(kg)	≤2.6T	≤2.8T	≤2.8T	≤2.8T
Overall Dimension(mm)	6200 x 1800 x1600			

# TC-760G/1100G/1250G/1500G Automatic Servo Windows Patching Machine

## Technical parameter



- **Non-stop High-Speed Feeder**
- **Feeder anti-collision protection**
- **“SMART” - One button start function, feeder is automatically in position (optional)**
- **Synchronous belt drive to ensure the accuracy of paper feeding**
- **Left and right movement function of pile tray**
- **Adjustable paper feeding side blowers**
- **Pre-stacking paper function, non-stop paper feeding function**

Model	TC-760G	TC-1100G	TC-1250G	TC-1500G
Max. sheet size (mm)	760*740	1100*740 mm	1250*740 mm	1480 x 1050mm
Min. sheet size (mm)	80 x80mm	80 x80mm	80 x80mm	100 x90mm
Max. Film size (mm)	520 x420 mm	860 x420 mm	960 x420 mm	1200 x 550 mm
Min. Film size (mm)	30 x 40mm	30 x 40mm	30 x 40mm	40 x 50mm
Film Sheet Thickness (mm)	0.03-0.3mm	0.03-0.3mm	0.03-0.3mm	0.03-0.3mm
Flat Max. Working Speed	20000+ s/h (Depend on different product size)	20000+ s/h (Depend on different product size)	20000+ s/h (Depend on different product size)	8000+ s/h (Depend on different product size)
V Cutting Max. Working Speed	15000+ s/h (Corner cutting&creasing jobs)	15000+ s/h (Corner cutting&creasing jobs)		
Cardboard Thickness	150-1500gsm	150-1500gsm	150-1500gsm	150-1500gsm
Corrugated Thickness	≤5mm	≤5mm	≤5mm	≤5mm
Total Power	10KW	10KW	16KW	16KW
Tower Weight(kg)	≤2.6T	≤2.8T	≤2.8T	≤3.3T
Overall Dimension(mm)	5600x1800x1600 mm	5600x1800x1600 mm	5600x1800x1600 mm	6200x2300x1700 mm

# TC-760BQ/TC-1100BQ/TC-1250BQ/TC-1500BQ

## Automatic Servo Windows Patching Machine



- **Non-stop High-Speed Feeder**
- **Feeder anti-collision protection**
- **“SMART” - One button start function, feeder is automatically in position (optional)**
- **Synchronous belt drive to ensure the accuracy of paper feeding**
- **Left and right movement function of pile tray**
- **Adjustable paper feeding side blowers**
- **Pre-stacking paper function, non-stop paper feeding function**

### Technical parameter

Model	TC-760BQ	TC-1100BQ	TC-1250BQ	TC-1500BQ
Max. sheet size (mm)	760*740	1100*740 mm	1250*740 mm	1480 x 1050mm
Min. sheet size (mm)	80 x80mm	80 x80mm	80 x80mm	80 x 80mm
Max. Film size (mm)	520 x420 mm	860 x420 mm	960 x420 mm	1200 x 550 mm
Min. Film size (mm)	30 x 40mm	30 x 40mm	30 x 40mm	40 x 50mm
Film Sheet Thickness (mm)	0.03-0.3mm	0.03-0.3mm	0.03-0.3mm	0.03-0.3mm
Flat Max. Working Speed	20000+ s/h (Depend on different product size)	20000+ s/h (Depend on different product size)	20000+ s/h (Depend on different product size)	8000+ s/h (Depend on different product size)
V Cutting Max. Working Speed	7000+ s/h (Corner cutting&creasing jobs)	7000+ s/h (Corner cutting&creasing jobs)	7000+ s/h (Corner cutting&creasing jobs)	
Cardboard Thickness	150-1500gsm	150-1500gsm	150-1500gsm	150-1500gsm
Corrugated Thickness	≤5mm	≤5mm	≤5mm	≤5mm
Total Power	10KW	10KW	10KW	10KW
Tower Weight(kg)	≤2.6T	≤2.8T	≤2.8T	≤3.3T
Overall Dimension(mm)	5300x1800x1600 mm	5300x1960x1600 mm	5300x2100x1600 mm	6200x2300x1700 mm